

Date: Friday, 17/10/2008 12:44:15 PM
User: Julie Dawson

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42726-1
Estimate Number : 12544
P.O. Number :
This Issue : 17/10/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : SMALL / MED FAB
Previous Run : 42459
Written By :
Checked & Approved By : JLD 08.10.17
Comment : Est Rev:B Removed Manufacturing 06-10-03 JLM
Est Rev:C ECN 1052 07-11-05 DD verified by:EC

Drawing Name : DRIVESHAFT TUNNEL MOD KIT
Part Number : D412705015
Drawing Number : N/A
Project Number : N/A
Drawing Revision : C
Material :
Due Date : 10/11/2008 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



JLD 08.10.27



Comment: Photocopy bluefile & type labels per PPP D412-705-015 CHG 003

SOSLUL24

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0 D32561 Panel



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Access Panel Assembly
Batch: 42471

4.0 D32563 Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Gasket
Batch: 34949

5.0 AN3C3A Bolt



Comment: Qty.: 22.0000 Each(s)/Unit Total: 88.0000 Each(s)
Bolt
Batch: M109371

PC 8/14/27 (4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVESHAFT TUNNEL MOD KIT

Job Number: 42726

Part Number: D412705015

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

BOLT

Batch: M108599

7.0

MS20427M33

Rivet



M108599 M110022

50



8/11/24

Comment: Qty.: 44.0000 Each(s)/Unit Total: 176.0000 Each(s)

Rivet

Batch: M109371

148X

8.0

MS21060L3K

Nut Plate



M109740 (3X)



8/11/24

50

Comment: Qty.: 22.0000 Each(s)/Unit Total: 88.0000 Each(s)

Nut Plate

Batch: M109632

82X

9.0

MS932109

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total: 100.0000 Each(s)

Washer

Batch: M109322

8/11/27

(4)

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/11/24

(4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705-015

Location:

PPP Rev:

8/11/28 (1)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26

Job Completion



MF 08-11-25